

AT Assembly Instruction - Receptacle



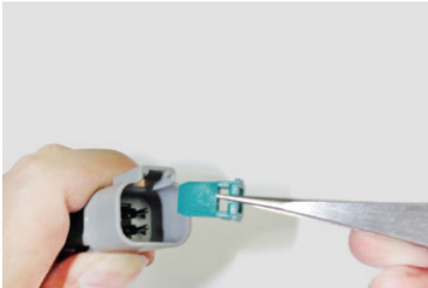
1. Crimp Contact



2. Hold connector with rear and insert contact depending on corresponding hole.



3. Push contact straight into connector until a 'click' is felt. A slight tug will confirm placement.



1. Use tweezers to hold wedge and insert wedge facing onto connector middle groove



5. Put the wedge into connector with tweezers

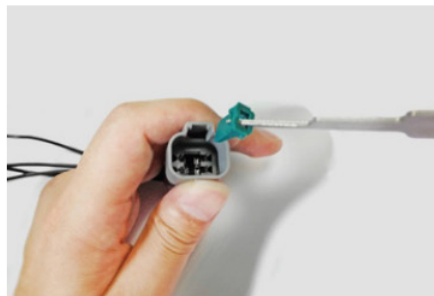


6. A 'click' will be felt when the wedge is fully installed.

How to extract contacts and wedge



1. Hook the inside wedge by small end edge of extraction tool.

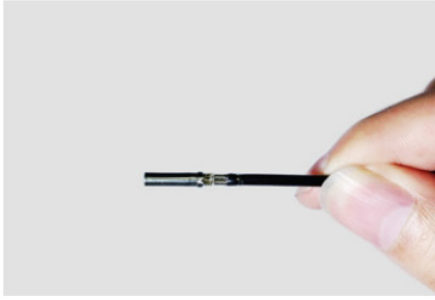


2. Pull the extraction tool until wedge is out of receptacle.

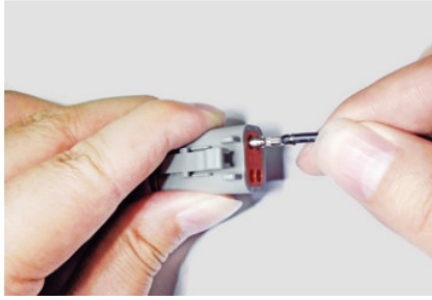


3. Use the same end of extraction tool to expand the slot and extract contacts from connector.

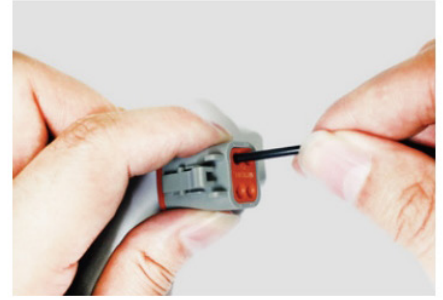
AT Assembly Instruction - Plug



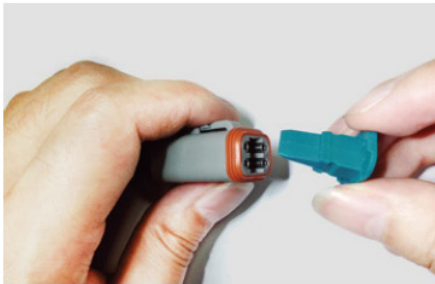
1. Crimp Contact



2. Hold connector with rear and insert contact depending on corresponding hole.



3. Push contact straight into connector until a 'click' is felt. A slight tug will confirm placement.



4. Hold connector and wedge, insert wedge facing into connector middle groove.

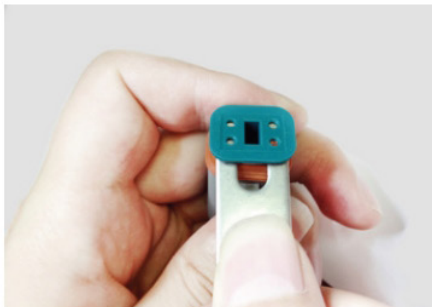


5. A 'click' will be felt when the wedge is fully installed.

How to extract contacts and wedge



1. Insert into the lip underneath wedge by one end side of extraction tool.



2. Prize up removal tool until wedge out of connector.



3. Use the other end side of extraction tool to expand the slot and extract contacts from connector.